



LNP™ THERMOCOMP™ Compound OF008AE

Americas: COMMERCIAL

Also known as: LNP™ THERMOCOMP™ Compound OF-1008 EM

Product reorder name: OF008AE

LNP™ THERMOCOMP™ OF008AE is a compound based on PPS - Branched resin containing 40% Glass Fiber. Added feature of this grade is: Easy Molding.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	1350	kgf/cm ²	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	0.9	%	ASTM D 638
Tensile Modulus, 5 mm/min	173700	kgf/cm ²	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	2090	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	164100	kgf/cm ²	ASTM D 790
Tensile Stress, break, 5 mm/min	128	MPa	ISO 527
Tensile Strain, break, 5 mm/min	0.9	%	ISO 527
Tensile Modulus, 1 mm/min	16340	MPa	ISO 527
Flexural Stress	197	MPa	ISO 178
Flexural Modulus, 2 mm/min	15450	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	30	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	9	cm-kgf/cm	ASTM D 256
Multiaxial Impact	21	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	42	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	18	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	8	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	280	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	271	°C	ASTM D 648
CTE, -30°C to 30°C, flow	1.9E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	3.7E-05	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	277	°C	ISO 75/Bf



LNP™ THERMOCOMP™ Compound OF008AE

Americas: COMMERCIAL

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
THERMAL			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	366	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.7	-	ASTM D 792
Density	1.7	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.21	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.36	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	1.2	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	0.13	%	ISO 62



LNP™ THERMOCOMP™ Compound OF008AE

Americas: COMMERCIAL

PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120 - 150	°C
Drying Time	4	hrs
Melt Temperature	315 - 320	°C
Front - Zone 3 Temperature	330 - 345	°C
Middle - Zone 2 Temperature	320 - 330	°C
Rear - Zone 1 Temperature	305 - 315	°C
Mold Temperature	140 - 165	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm